

TYPE:	A TWO PACK COLD CURED HIGH BUILD INSULATING COATING.
SUGGESTED USE:	As a durable coating in areas which require both insulation and corrosion protection
HEALTH & SAFETY:	Before handling or using this product the material safety data sheet should be read and all precautions observed.
CHEMICAL RESISTANCE:	Refer to the chemical resistance list (200 series material). Affected by some highly polar solvents and some solutions having a high pH above 50°C.
SURFACE PREPARATION:	Metals: for best results abrasive blast to ISO standard 8501-1 Sa 2½, SSPC-SP10. (For full details refer to Corrocoat Surface Preparation SP1.) For non immersed environments Heatblocka may be applied over a surface which has been well prepared by wire brushing or needle gunning Concrete: refer to Corrocoat SP5.
APPLICATION EQUIPMENT:	Airless pump of 45:1 ratio or greater. Fit leather and PTFE seal combination and remove all fluid filters. 10mm diameter (³ / ₈ ") nylon lined hose with 6mm whip end, large bore gun with reverse clean spray tip. Typical tip size is 0.675 – 0.775mm (27 to 31thou) with a 45° to 60° fan. Size of tip and fan angle will vary dependent upon the nature of the work. Pressure to suit hose lengths and working conditions, (circa 200bar). (Do not use spray pressures above 275 bar) Application by airless spray is recommended for optimum results, Heatblocka may be applied by brush or trowel.
APPLICATION:	Dependent on intended use and site conditions, Heatblocka is normally applied direct to the surface wet on wet at films between 2000 and 3000microns. Single coat applications are acceptable. Where logistics demand, primer PPA may be used or PPV for temperatures over 85°C.
RECOMMENDED DFT:	Between 2000 - 6000 microns dependent upon duty and environment. To achieve the recommended DFT multiple coats may be required.
MIXING RATIO/MIXING:	98:2 base to hardener. For inhibitor use refer to Corrocoat Technical Services; for mixing instructions refer to Polyglass Application Data Sheet. Adding inhibitor after the catalyst will ruin the product.
POT LIFE:	Circa 50 minutes at 20°C but may be varied by use of inhibitor or special manufacture for low application temperatures, refer to Polyglass Application Data Sheet.
THINNERS:	Thinning where required could be achieved by the addition of no more than 1 litre of styrene monomer per 20 litres of Heatblocka. It should be noted that dilution with styrene might affect hold up and chemical resistance. Do not add any other solvents for thinning.
PACKAGING:	10 and 20 litre composites.
STORAGE LIFE:	Base 12 months and catalyst (hardener) 6 months, stored at temperatures below 24°C, away from heat sources and out of direct sunlight. Frequent temperature cycling will shorten storage life. See 'other information' in the Corrocoat Technical Manual for extension of shelf life.

COLOUR AVAILABILITY:	Off White, other colours are available on request but the addition of dyes adversely affects chemical resistance and air inhibition suppressant is required for colour stability.
THEORETICAL SPREADING RATE:	0.33 m ² /litre at 3 mm.
VOLUME SOLIDS:	This material contains volatile liquid convertible to solids. Volume solids obtained will vary dependent upon polymerisation conditions. Nominally 99% of the product is convertible to solid.
PRACTICAL SPREADING RATE:	0.25 m ² /litre at 3 mm. Note: This information is given in good faith but rate may vary significantly dependent upon environmental conditions, the geometry, nature of work undertaken and the skill and care of application. Corrocoat accept no responsibility for any deviation from this value.
DENSITY:	Heatblocka base: 0.8 g/cm ³ . Hardener: 1.07 g/cm ³ .
CATALYST TYPE:	Methyl Ethyl Ketone Peroxide, type P2.
MIXING RATIO:	98:2 base to hardener, refer to Application Data Sheet for inhibitor levels.
TEMPERATURE LIMITS:	100°C immersed. 250°C non-immersed. No known lower limit. There may be some discolouration observed above 180°C.
OVERCOATING:	It is important to observe maximum overcoating times and note these will vary substantially with climatic conditions. Minimum, as soon as gel has occurred and whilst still tacky. Maximum, at 20°C 72 hours. Strong ultra-violet/sunlight will substantially reduce overcoating time. Take care to avoid contamination before application of subsequent coats. Ensure there is ventilation during cure.
CURING TIME:	Full cure 3-4 days at 20°C.
CLEANING FLUID:	Methyl Ethyl Ketone, Methyl Iso Butyl Ketone - before gel.

All values are approximate. Physical data is based on the product being in good condition before polymerisation, correctly catalysed and full cure being attained. Information regarding application of the product is available in the Corrocoat manual. Should further information be required, please consult Corrocoat Technical Services.

**Reviewed 07/2007
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